

Setting method

Select one of the **Tubtara**® blind rivet nuts out of our production and a setting tool adequate for the application. Take a test workpiece and drill an appropriate hole

Screw the **Tubtara**® (A) on the mandrel (B) of the setting tool. For an open version the mandrel should protrude about 1 mm, for a closed one until you feel resistance. Screw the anvil (C) against the head of the **Tubtara**® and block it with the locking nut (D).

Introduce the **Tubtara**® mounted on the setting tool, into the hole of the workpiece.

Set the **Tubtara**®. The deformation chamber of the **Tubtara**® is now forming the counterhead on the underside of the workpiece (bulb).

Unscrew the mandrel from the **Tubtara**®.

The **Tubtara**® is set. Now you can easily insert your bolt or screw to assemble a component.

● Countersunk heads

When you use a **Tubtara**® with a countersunk head, always countersink at 90° so that the head of the installed **Tubtara**® protrudes about 0,1 mm above your workpiece. This ensures direct contact with the assembled component.

Don't you have the possibility to countersink?
Use a low profile head!

